

Overview of full-scale gasification processes

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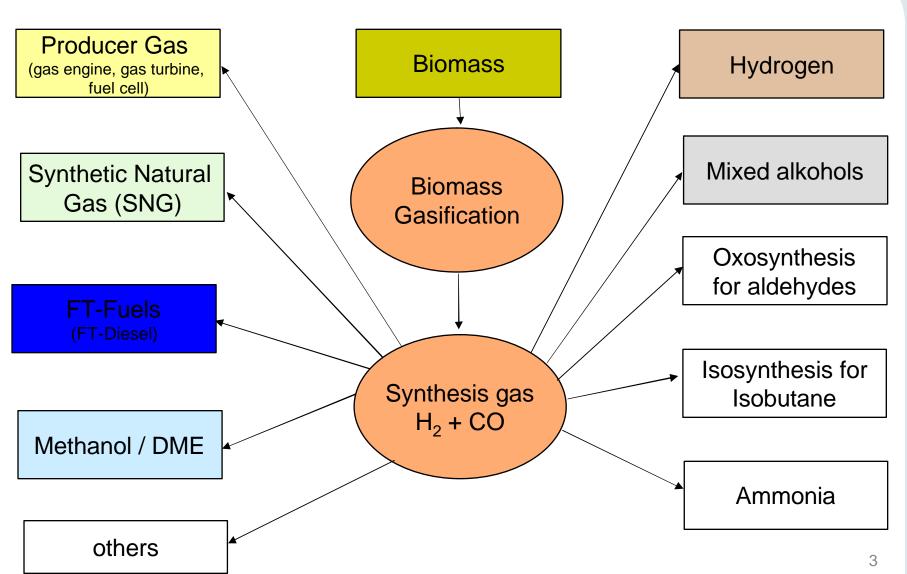


Content

- Synthesis gas
- Technology
- Excamples

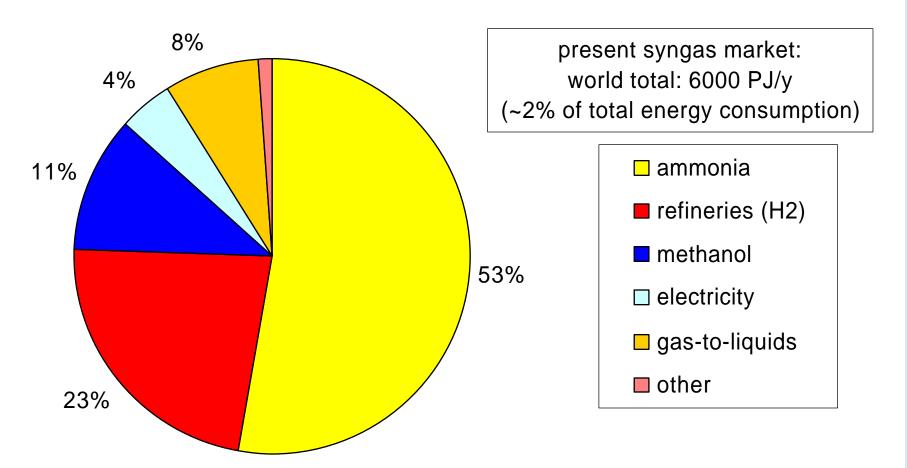


Why Gasification



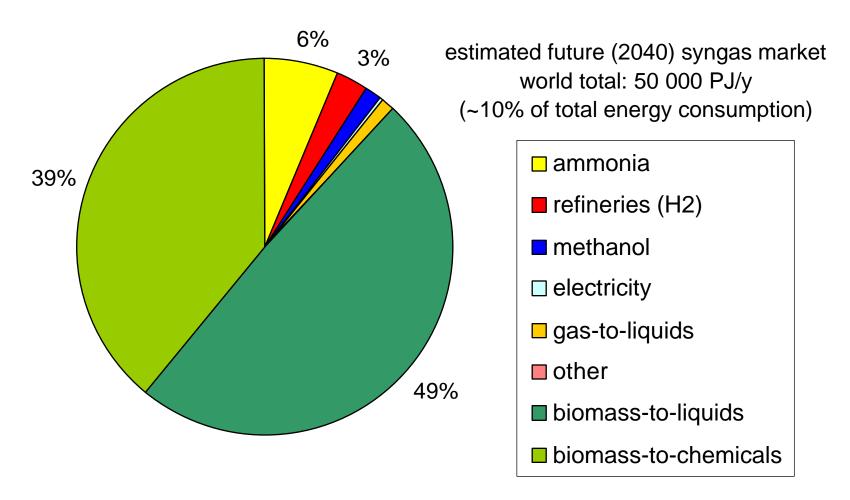


Actual Usage of Synthesis Gas



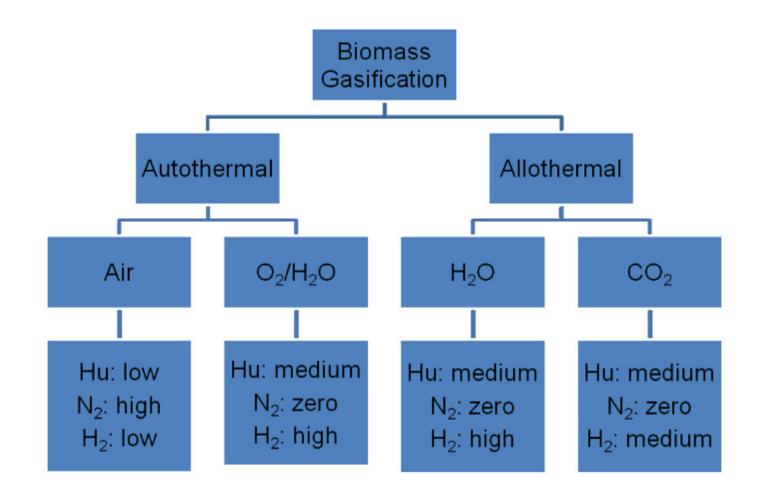


Predicted world syngas market in 2040



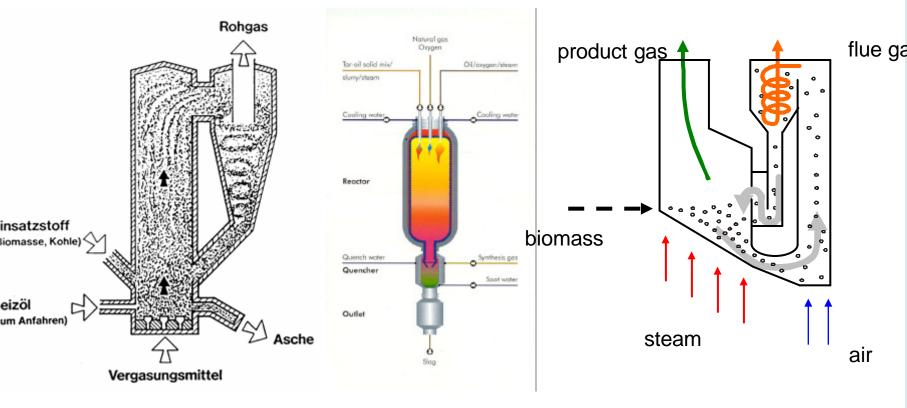


Gasifiers, based on gasification media





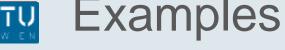
Reactors for Gasification



Fluidised Bed (Steam/O₂)

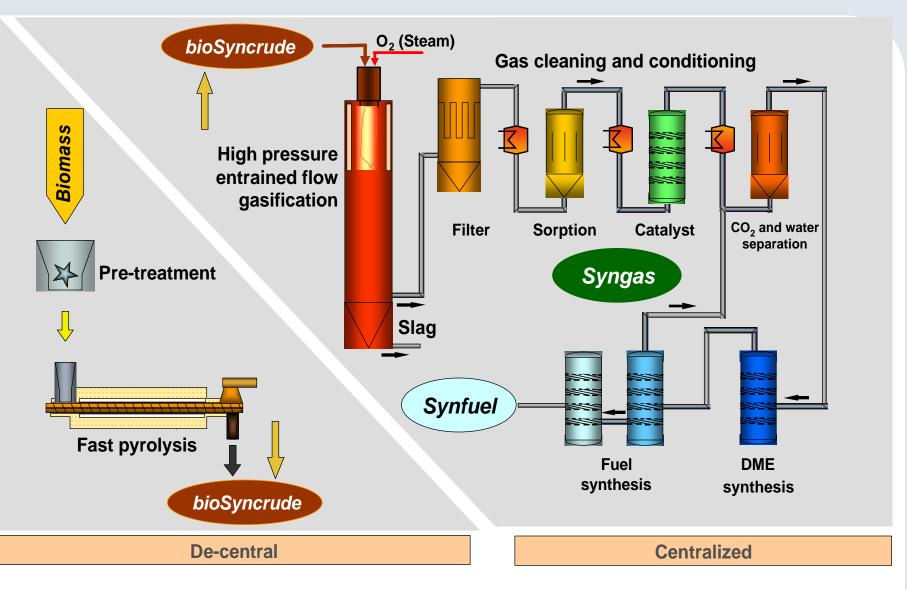
Entrained Flow (O₂)

Dual Fluidised Bed (Steam)



echnology	Gasification agent	Type of reactor	Location	Status
NER	steam	dual fludised bed	Geislingen (GER)	Planning of Demoplant
vrtfuel	oxygen/ steam	СГВ	Clausthal (GER)	Pilot plant in operation
lioliq	oxygen	staged gasification (decentral + central)	Karlsruhe (GER)	Commissioning of Demoplant
lioMCN	oxygen	entrained flow	The Netherlands	Planning of Demoplant
Carbo V	oxygen	staged gasification	Freiberg (GER)	Commissioning of Demoplant
hemrec	oxygen	entrained flow	Sweden	Pilot plant in operation
hrisgas	oxygen/ steam	CFB	Värnamo, Sweden	Commissioning of Demoplant
inerkem	oxygen/ steam	BFB	Canada	Construction of Demoplant
ICFB / Repotec	steam	dual fludised bed	Güssing (AT)	In operation
ICFB / Ortner	steam	dual fludised bed	Oberwart (AT)	In operation
SoBiGas	steam	dual fludised bed	Göteborg, Sweden	Planning of Demoplant
leat Pipe Reformer	steam	indirekt fluidised bed	Pfaffenhofen (GER)	Commissioning of Demoplant
MILENA	steam	dual fludised bed	ECN, (The Netherlands)	Comissioning of pilot plant
lange Fuels		staged gasification	US	Construction of commercial plant
Iltra Clean Gas	oxygen/ steam	CFB	Finland	Commissioning of







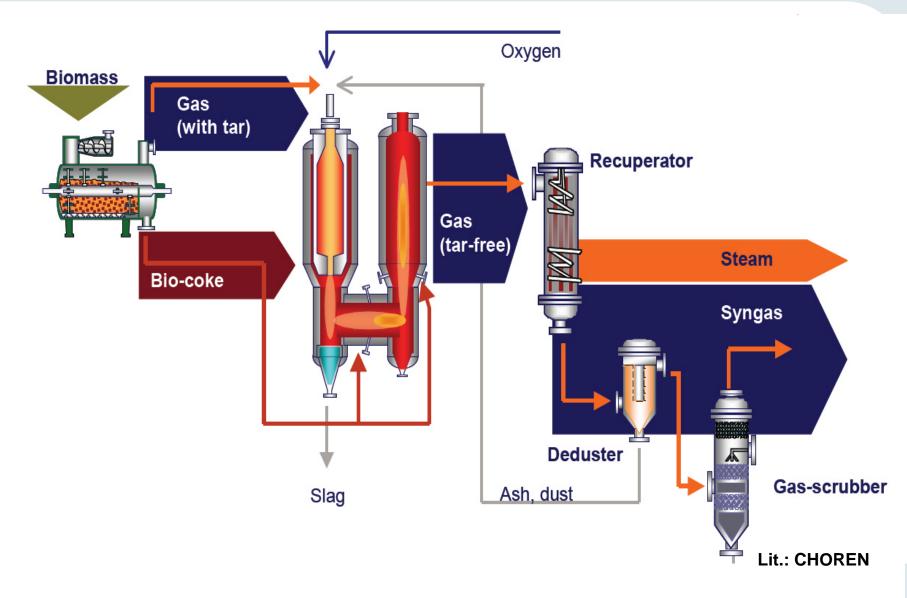
BioMCN

Methanol Chemistry Netherlands

- raw glycerin upgrading
- 30-40% glycerin in Natural Gas reformer, ~150 kton/y bio-methanol (~150 MW_{bio-methanol})
- Looking for options to go to 100% bio-methanol: gasification



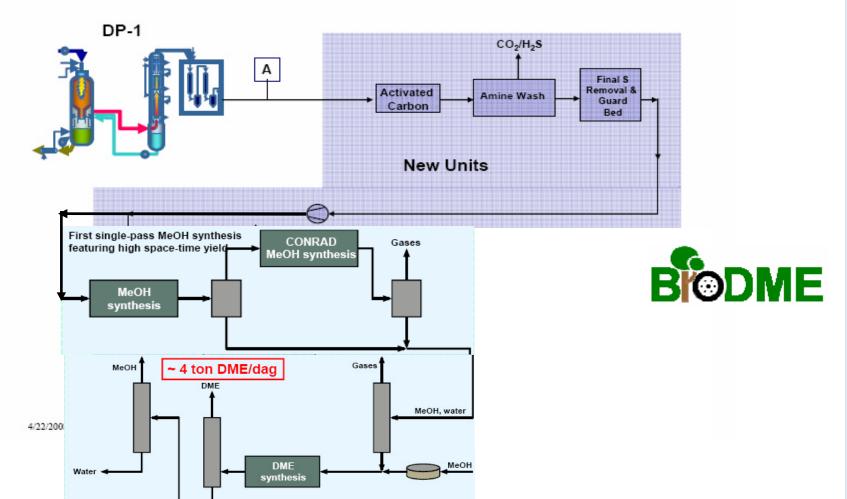
BNG - CHOREN, ß-Plantrking Group Future Energy Technology





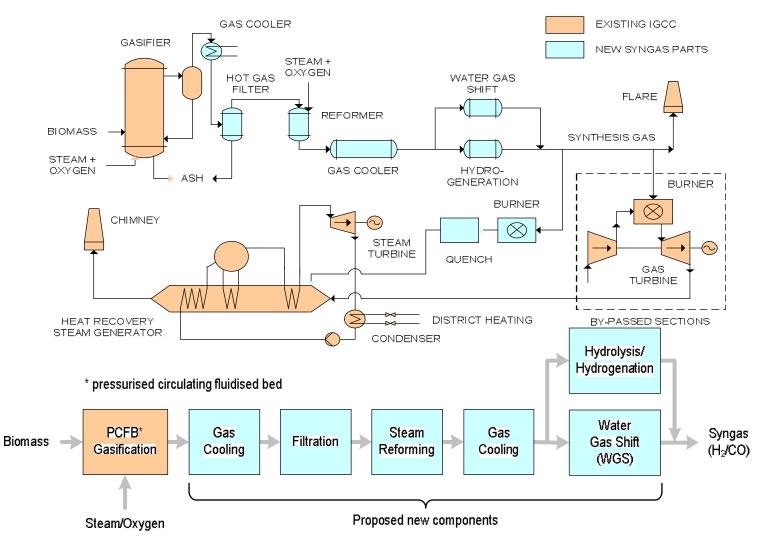
OP1 integration with DME pilot

New process units downstream the DP-1 plant in Piteå





VVBGC Project





Biomass CHP Güssing



Institute of Chemical Engineering **Oberwart plant - Overview** ing Group Future Energy Technology





FICFB Ulm, Germany

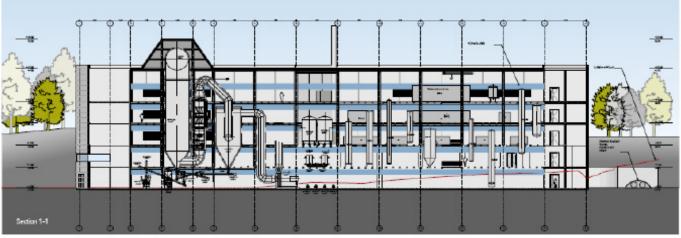




Biomass to SNG: GOBIGAS

GoBiGas – phase 1

Production:		Consumption:	
Bio-SNG	20 MW	Fuel (pellets)	32 MW
District heating	4 MW	Electricity	2,5 MW
Heat to heat pumps	8 MW	RME (bio-oil)	0,5 MW



🕝 Göteborg Energi





Stora Enso / Neste Oil Joint Venture for FT BTL Diesel Fuel

- 50/50 Joint Venture "NSE Biofuels Oy" to first develop technology and later produce next generation renewable diesel crude from wood / forest residues
- Currently building a 12MW demonstration plant in Stora Enso's Varkaus mill, to be in use spring 2009
- Investment decision for a commercial scale plant when the parties have enough experience from the demonstration plant
- Strong development consortium
 - Joint Venture partners:
 - Testing & research partner:
 - Gasification supplier:













Outlook: usage as synthesis gas





Summary

- Work on gasification of biomass is going on
- Political frame conditions are good, but there is the trend to electric cars
- Several Demoplants are on the way!