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Tecnologia do Bioetanol

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Alternatives to Use Sugarcane Residues to Reduce GHG Emissions

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Presentation Outline

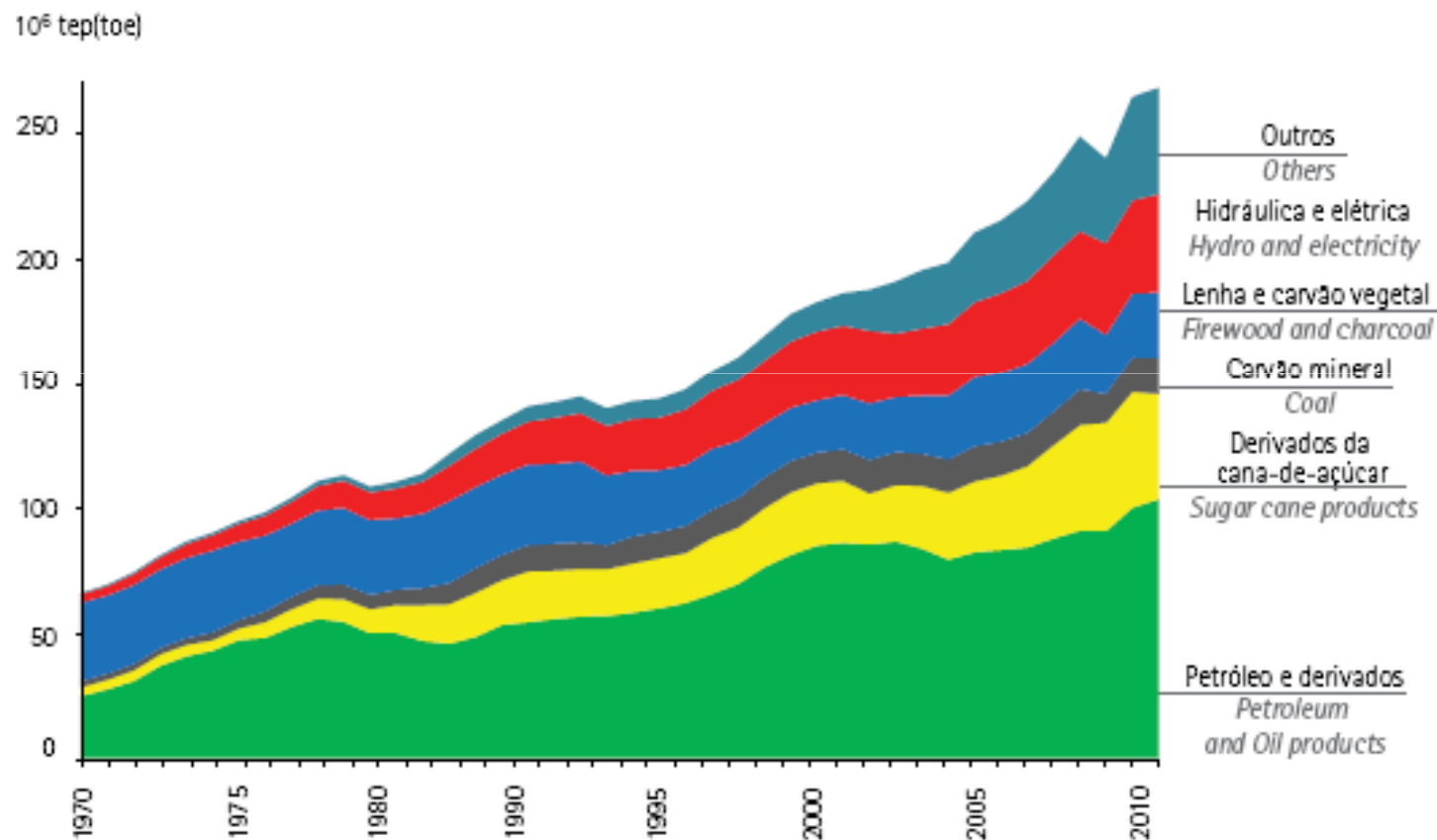
- Sugarcane in the Brazilian context
- Sugarcane energy and potential for improvements
- The use of residues
- Results





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Brazilian TPES Evolution



Source: EPE, 2012 (National Energy Balance) – BEN 2012





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Brazilian Road Transport Fuel Pool (%)

| Fuel | 2002 | 2009 | 2010 | 2011 |
|-------------|-------------|-------------|-------------|-------------|
| NG | 1.9 | 3.3 | 2.8 | 2.6 |
| Diesel | 56.4 | 50.9 | 51.0 | 50.9 |
| Gasoline | 28.0 | 25.4 | 27.4 | 30.7 |
| Ethanol | 13.7 | 20.5 | 18.8 | 15.8 |
| Total | 100.0 | 100.0 | 100.0 | 100.0 |

EPE/MRE, 2012



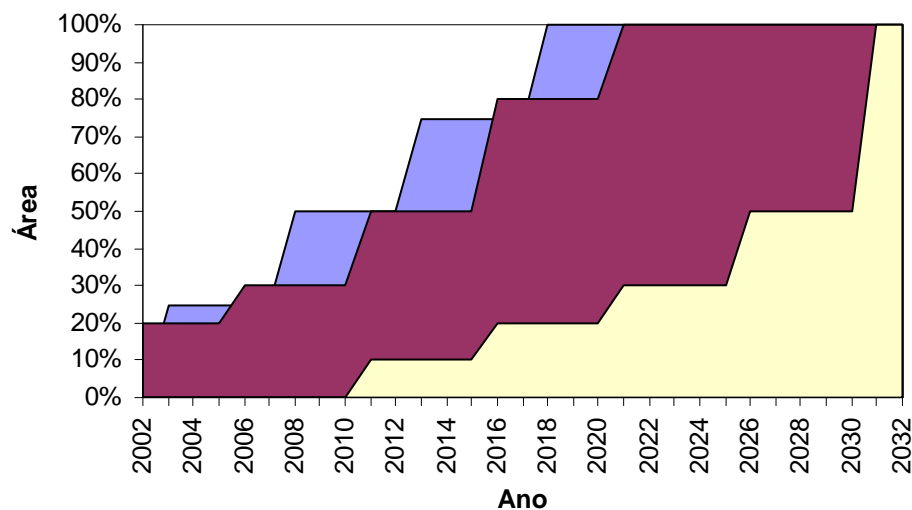
Sugarcane harvesting





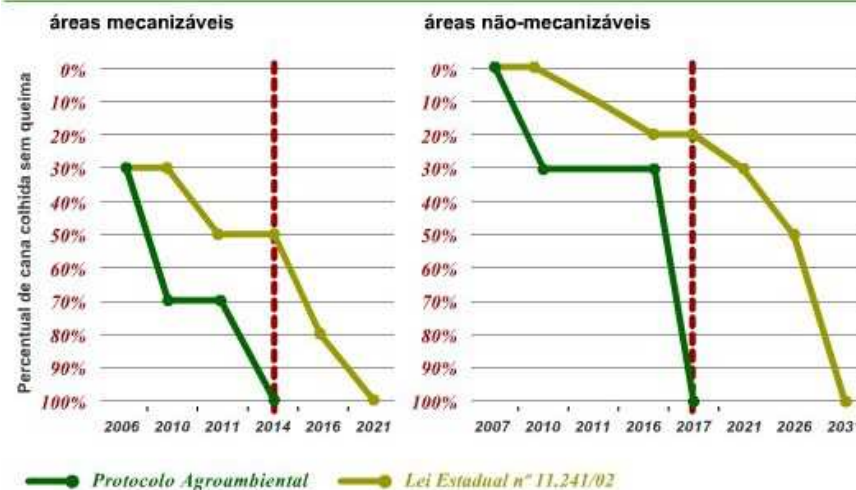
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Sugarcane trash burning phase out schedule



- Decreto Federal
- Lei Estadual (Mecanizável)
- Lei Estadual (Não mecanizável)

Prazo para a eliminação da queima da palha da cana no estado de São Paulo



Nota: os pontos destacados nas linhas do gráfico mostramos anos específicos citados na Lei ou no Protocolo.
Elaborado pela Unica.



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Sugarcane Green Harvesting Development¹

| State | 2006 | 2007 | 2008 | 2009 |
|---------------------------|------|------|------|------|
| Goiás | 40% | 54% | 61% | 64% |
| Mato Gross do Sul | 27% | 27% | 43% | 43% |
| Mato Grosso | 55% | 62% | 69% | 70% |
| Minas Gerais ² | 38% | 46% | 60% | 60% |
| São Paulo ² | 40% | 42% | 49% | 53% |
| Paraná | 17% | 33% | 20% | 24% |

Source: INPE, 2012

Notes:

1. % of sugarcane harvested unburned
2. Minas Gerais and São Paulo have environmental protocols to finish cane burning completely by 2017





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Mill power generation profile

| Mill type | No. of mills | (%) | Total milled cane (Mtc/y) | (%) | Avg mill size (Mtc/y) |
|-------------------|--------------|-----|---------------------------|-----|-----------------------|
| Selling power | 111 | 28 | 283.0 | 47 | 2.55 |
| Non selling power | 282 | 72 | 319.9 | 53 | 1.13 |
| Total | 393 | 100 | 602.9 | 100 | 1.53 |

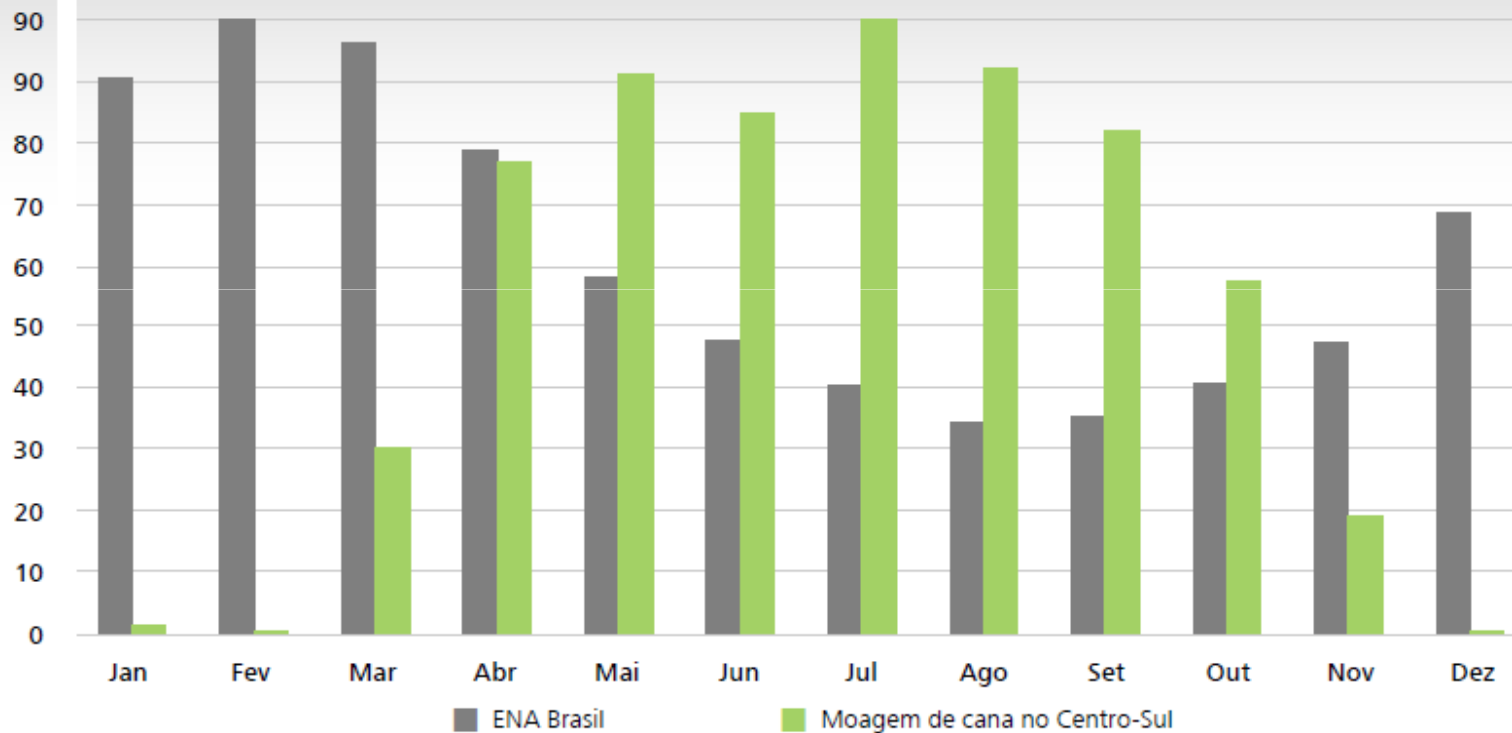
Source: CONAB, 2010



Complementarity with hydroelectricity

Gráfico 3

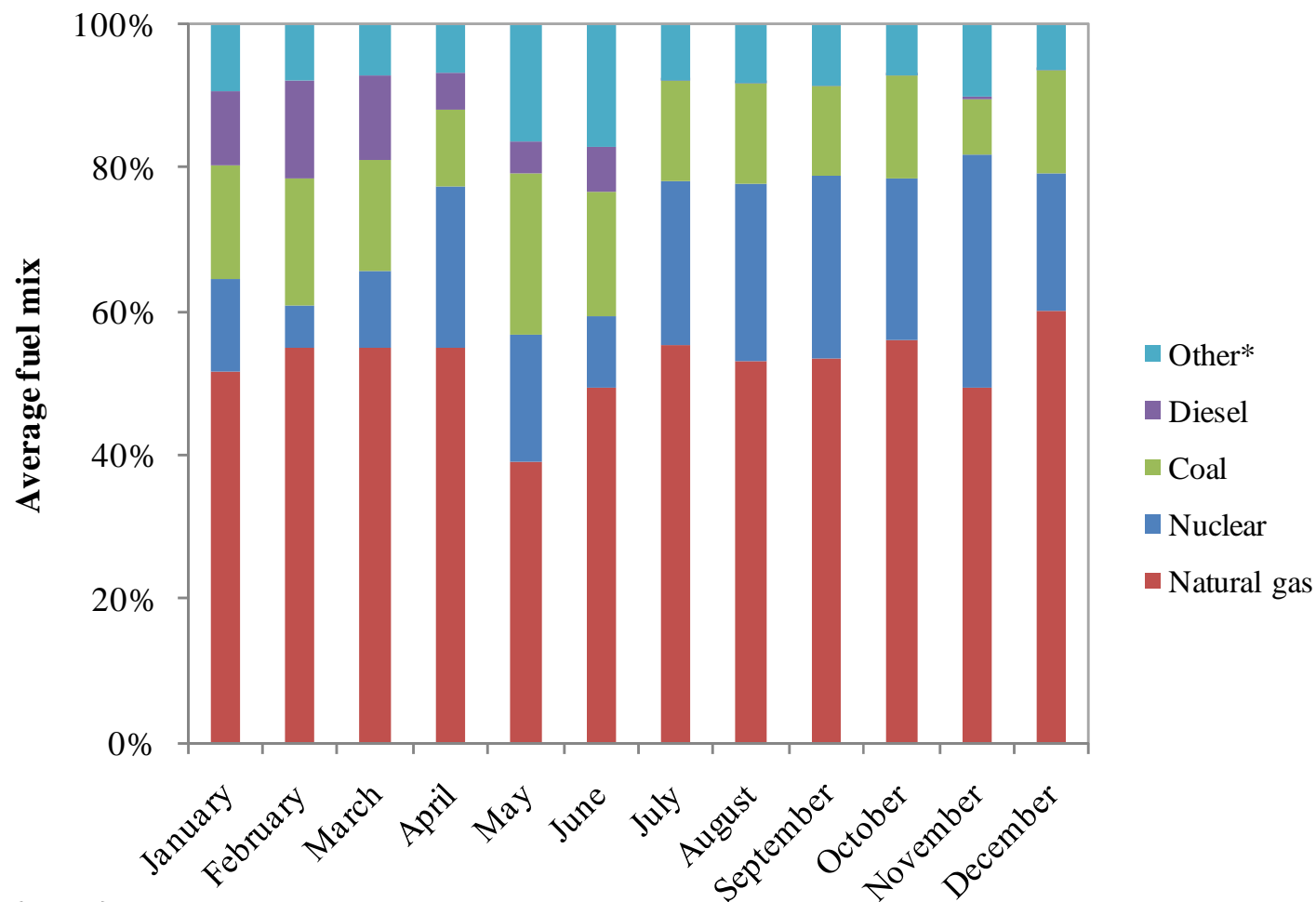
Complementaridade da hidroeletricidade com o setor sucroenergético
(em % do mês com maior oferta)



Castro et al. (2009)



Brazilian SIN Operating Margin in 2008



Seabra et al. (2011)



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Sugarcane Primary Energy and Products (per tc)

| Component/Product | Quantity | Energy (MJ, HHV) |
|--------------------------|----------|------------------|
| Sugars (kg) | 150 | 2,400 |
| Stalk fibers (kg) | 135 | 2,400 |
| Leaf fibers (kg) | 140 | 2,500 |
| Total components | 425 | 7,300 |
| Ethanol (L) | 82 | 1,920 |
| Electricity (kWh) | 60 | 216 |
| Surplus bagasse (kg, db) | 13.5 | 240 |
| Total products | - | 2,376 |
| Recovery efficiency (%) | | 32.5 |

Source: Authors' calculations





Alternatives for GHG emissions mitigation

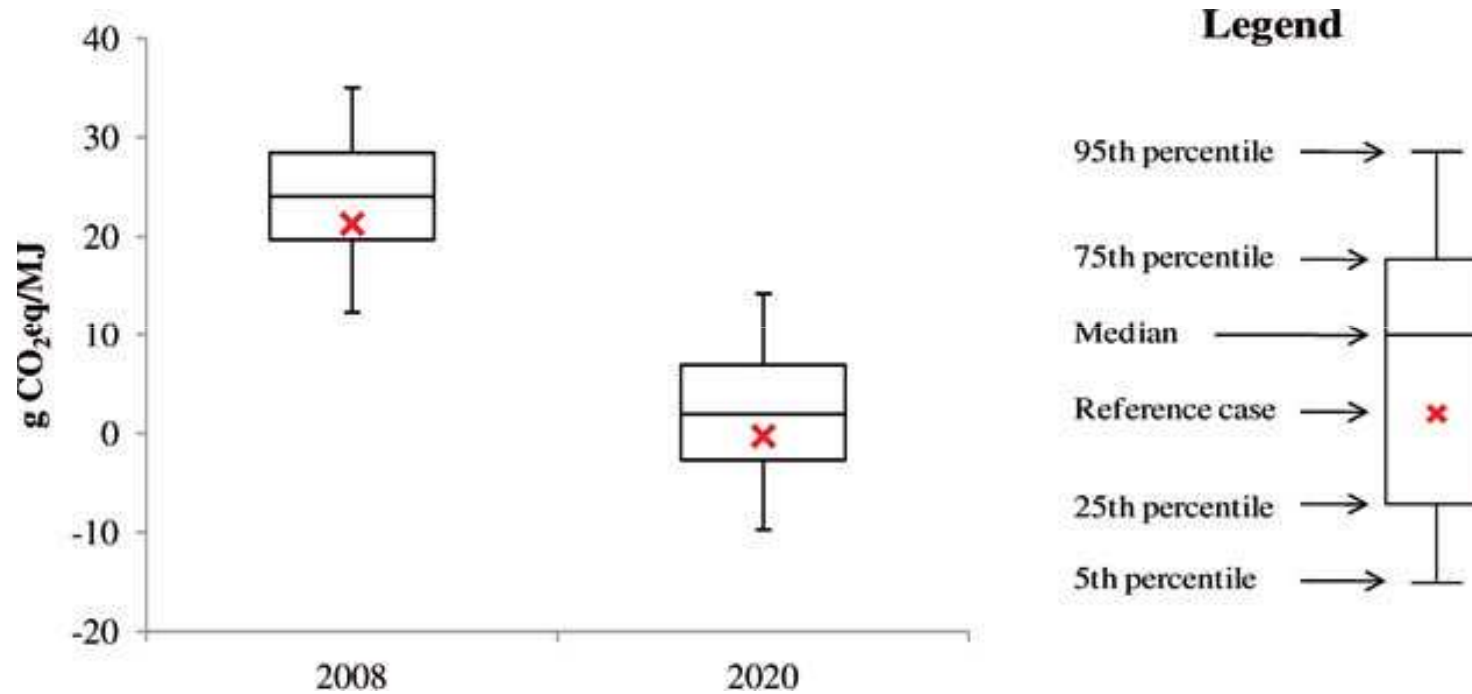
| | |
|----------------|--|
| Reference case | Green cane harvesting and residues left on the soil; no/small surplus power generation |
| Alternative 1 | Surplus power generation with steam cycle (CEST) using bagasse and 40% of the straw |
| Alternative 2 | Surplus power generation with BIG/CC technology using bagasse and 40% of the straw |
| Alternative 3 | 2G ethanol production by biochemical process (hydrolysis) using bagasse and 40% of the straw |
| Alternative 4 | 2G ethanol production by thermochemical process using bagasse and 40% of the straw |
| Alternative 5 | Biochar production and incorporation in the soil using surplus bagasse and 40% of the straw; |
| Alternative 6 | Sell surplus bagasse and 40% of the straw to displace FO. |

Sugarcane ethanol

| | Fossil energy use (kJ/MJ) | GHG emissions (g CO ₂ eq/MJ) |
|--------------------------|------------------------------|--|
| Sugarcane farming | 88 | 6.8 |
| Trash burning | | 3.8 |
| Field emissions | | 6.7 |
| Agr. inputs production | 40 | 3.8 |
| Sugarcane transportation | 19 | 1.4 |
| Sugarcane processing | 4 | 2.6 |
| Ethanol T&D | 22 | 1.8 |
| Tailpipe emissions | | 0.8 |
| Credits | | |
| Electricity | -60 | -3.7 |
| Bagasse | -33 | -2.7 |
| Total | 80 | 21.3 |

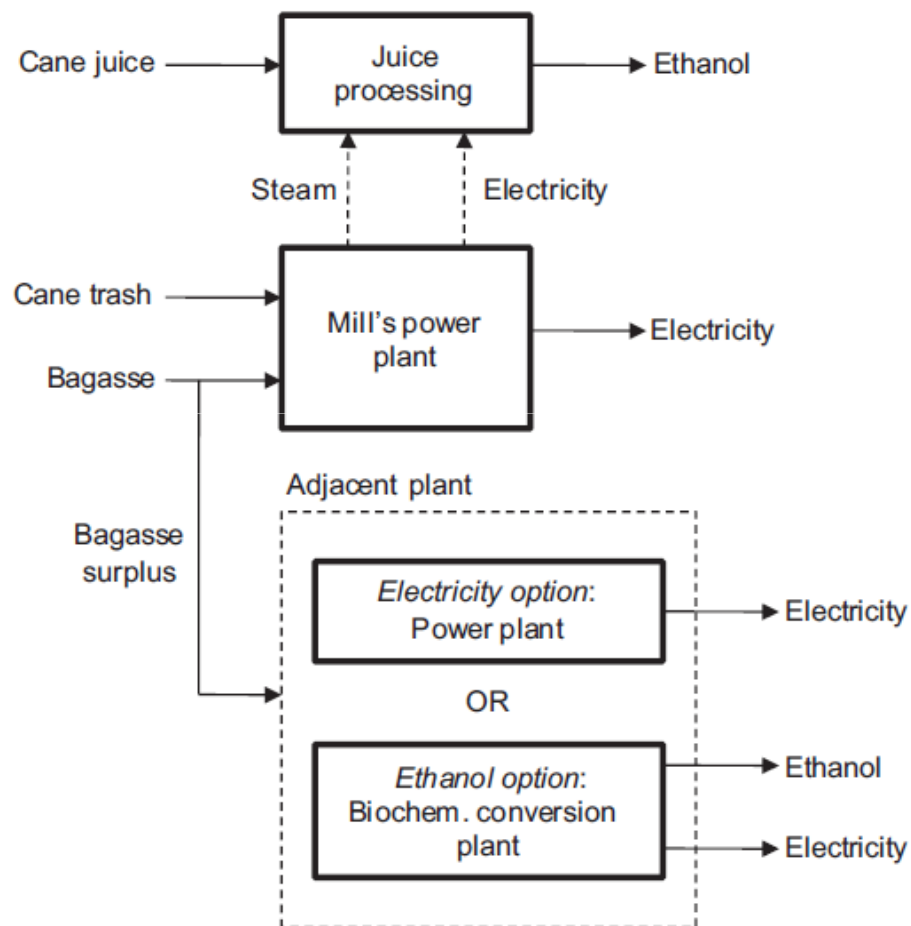
Source: Seabra et al. (2011)

Uncertainty assessment



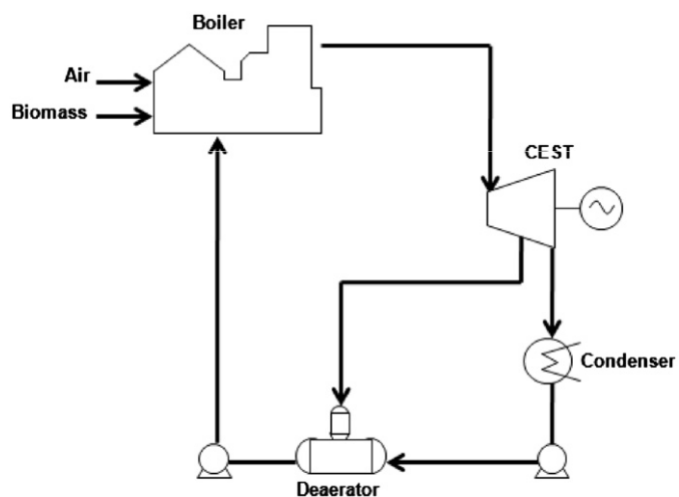
Seabra et al. (2011)

Future sugarcane biorefineries



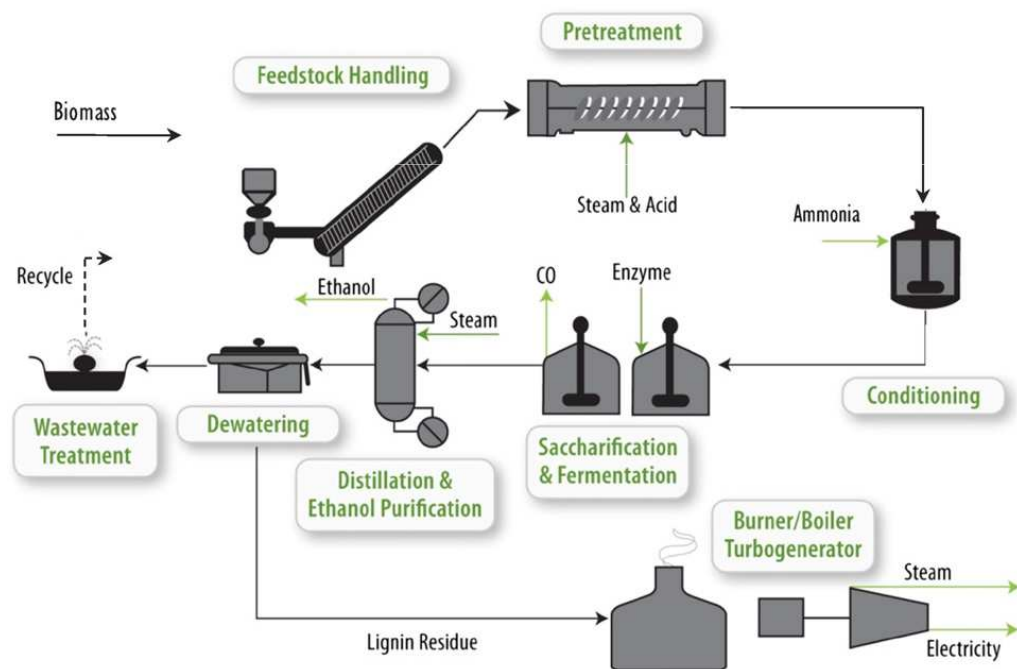
Seabra and Macedo (2011)

Conventional
steam power plant



Seabra and Macedo (2011)

Based on projected
NREL's enzymatic saccharification
co-fermentation process design





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Future sugarcane biorefineries

| Parameter | Units | 2008 | 2020 Electricity | 2020 Ethanol |
|---------------------|---------|------------------------------|--------------------------|---------------------------|
| Bagasse use | | Low pressure cogeneration | Advanced cogeneration | Biochemical conversion |
| Electricity surplus | kWh/tc | 10.7 | 130 | 50 |
| Trash recovery | % total | 0 | 40% | 40% |
| Bagasse surplus | % total | 3.3% | 0 | 0 |
| Ethanol yield | L/tc | 81 | 91 | 124 |

Seabra and Macedo (2011)





Future sugarcane biorefineries

GHG emissions balance for the sugarcane biorefinery (kg CO₂eq/t cane)

| Parameter | 2008 | 2020 Electricity option | 2020 Ethanol option |
|------------------------------|--------|-------------------------|---------------------|
| Total emissions | 47.8 | 40.0 | 42.3 |
| Avoided emissions | -196.4 | -281.8 | -310.2 |
| Gasoline displacement | -185.4 | -205.1 | -280.5 |
| Marginal elect. displacement | -6.3 | -76.6 | -29.7 |
| Fuel oil displacement | -4.7 | 0.0 | 0.0 |
| Net avoided emissions | -148.6 | -241.8 | -267.9 |

Conclusions are naturally sensitive to the assumed yields and displaced products (e.g., NG, coal, etc.)

Seabra and Macedo (2011)

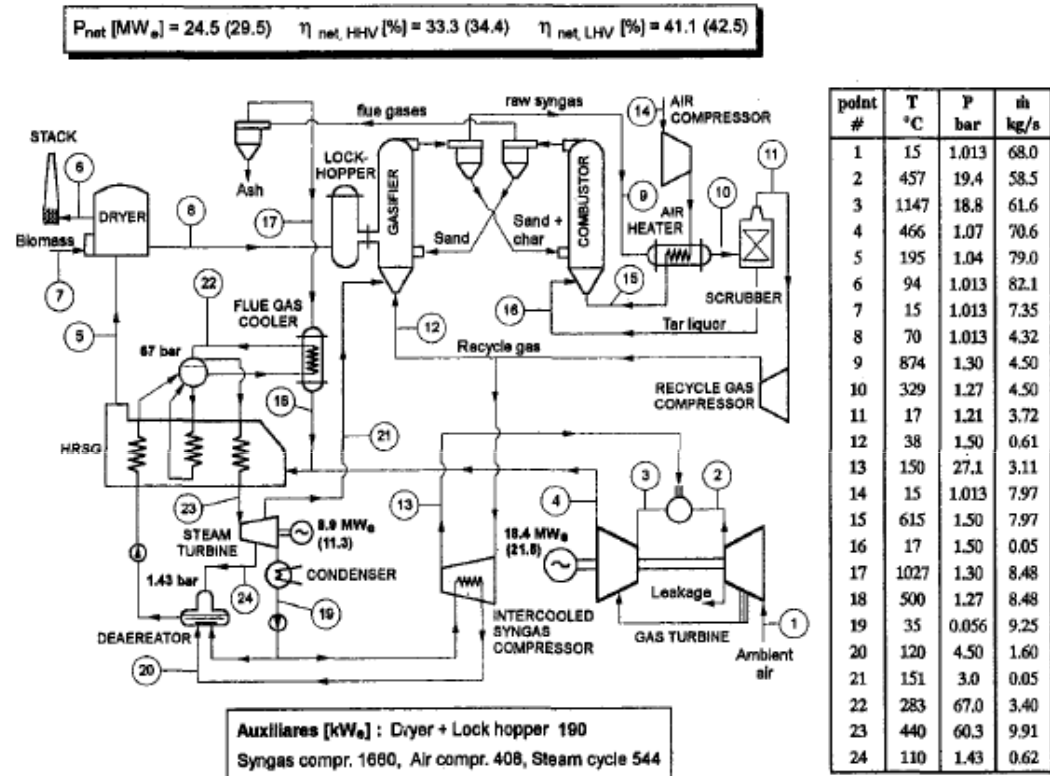
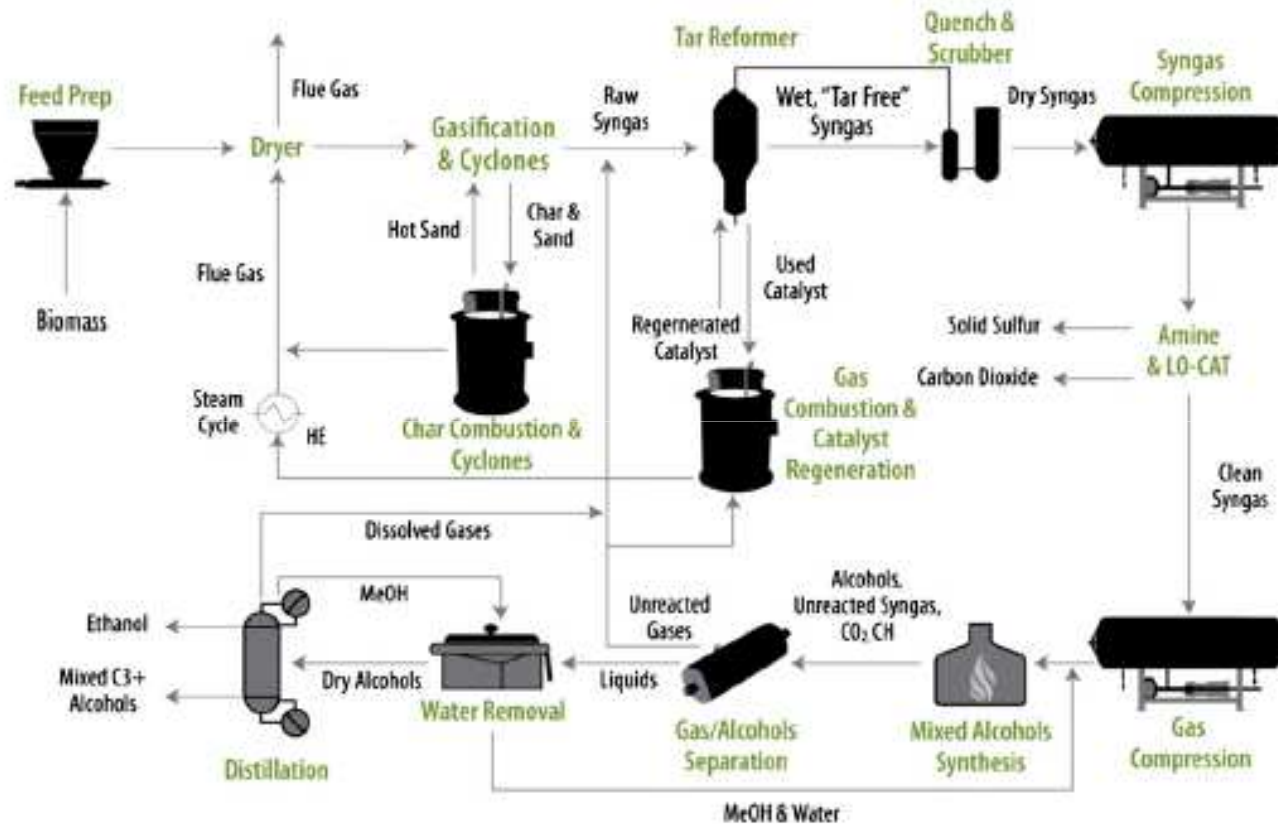


Fig. 3 Schematic, with temperature, pressure, and flow predictions for a BIG/GT combined cycle based on near-atmospheric pressure, indirectly heated gasification, and the LM2500 gas turbine with TIT = 1100°C, the same TIT as Figs. 1 and 2. Values shown in parentheses are for TIT = 1232°C, the rated capability of the LM2500 with natural gas. The higher TIT can be achieved with syngas from an indirectly heated gasifier, because the gas has a much higher heating value than that from directly heated gasifiers.

Source: Corsoni et al., 1996

Thermochemical Route for Ethanol



Source: Seabra et al., 2010



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Thank you

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